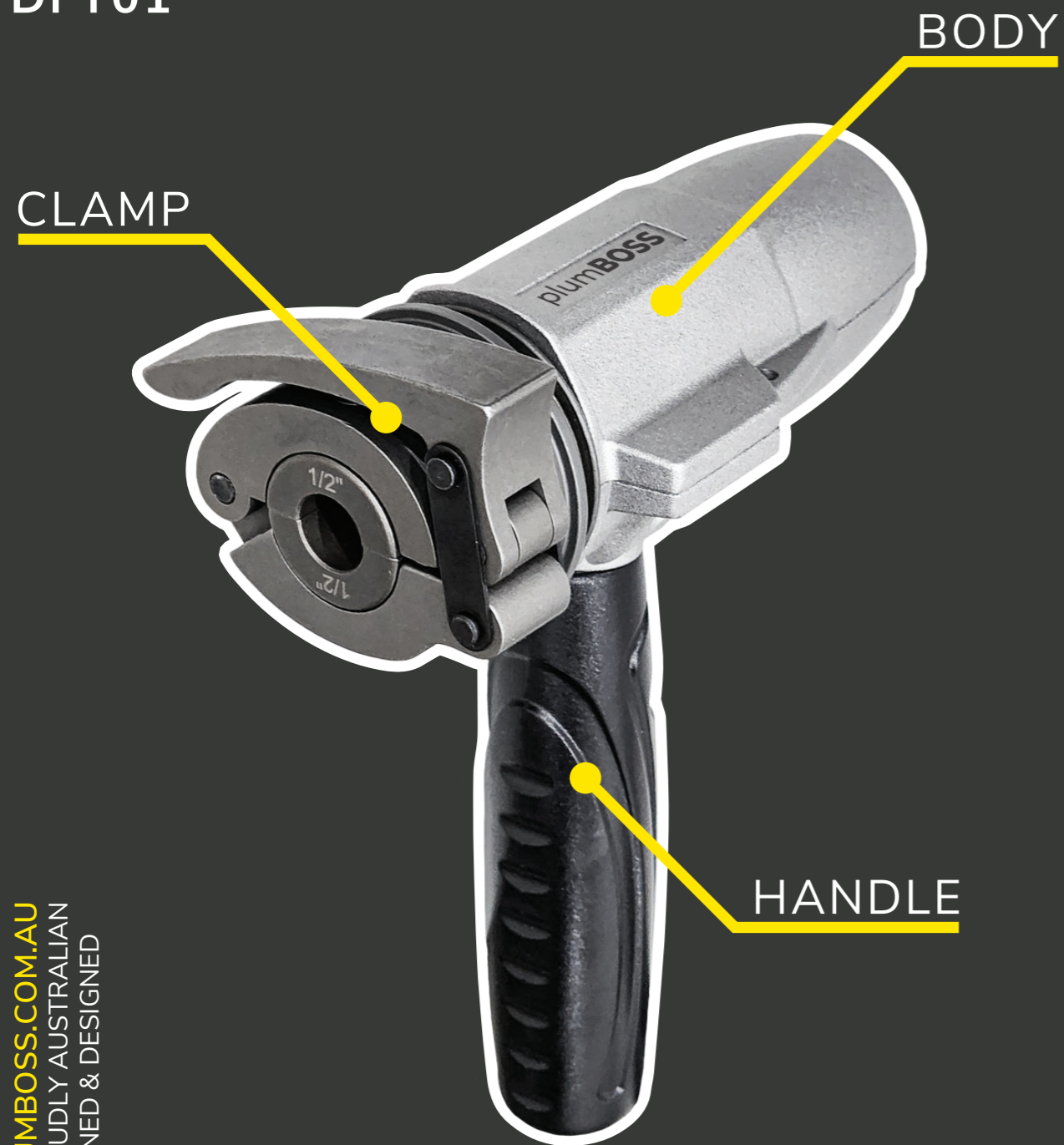


PLUMBOSS®

DRILL FLARE FLARING TOOL

DFT01



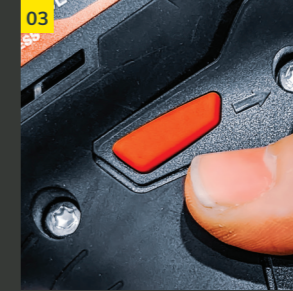
PLUMBOSS.COM.AU
PROUDLY AUSTRALIAN
OWNED & DESIGNED



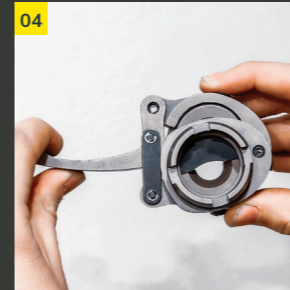
01 Fasten the handle



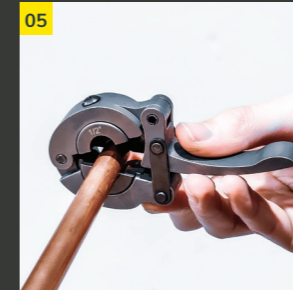
02 Rotate the torque ring to the highest



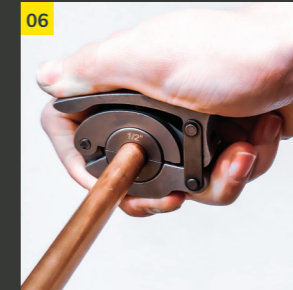
03 Switch the drill into the forward position



04 Open the clamp



05 Set the copper tube



06 Close the clamp



07 Press the coupling ring



08 Set the coupling ring



09 Insert your drill into the Drill Flare & drill forward



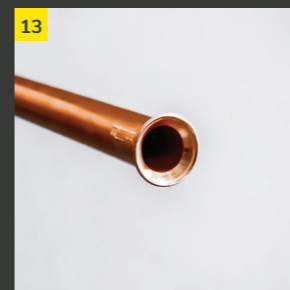
10 Remove your drill



11 Press the coupling ring



12 Take out the tube



13 Perfect flare

CAUTION

1. Drill Requirements: Torque over 12Nm, Speed 400-800 RPM.
2. Make sure the body and the clamps are locked during flaring.
3. For copper tube only.
4. Ensure the copper tube is against the baffle while setting the tube.

